



TIME IS OF THE ESSENCE

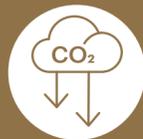
GLENGOYNE SUSTAINABILITY INITIATIVES

Unhurried since 1833, we hold true to practices honed over centuries to create our unique whisky.

It is our appreciation of the value of time and *doing things the right way* that is essential to everything we do. With our whisky it's understanding that quality is worth waiting a little longer for, but with our environment, *time is of the essence* and we're doing all we can to *make a difference*.

This is why our *six sustainability pillars* are central to Glengoyne, and influence all stages of our production, from the water we use to the post-consumer impact of our packaging.

So while we respect the past, with every sip of Glengoyne we also *raise our glass to a greener future* and will continue to find new and innovative ways to continue our planet-friendly practices for many years to come.



REDUCING CARBON EMISSIONS



PROMOTING CIRCULAR ECONOMY



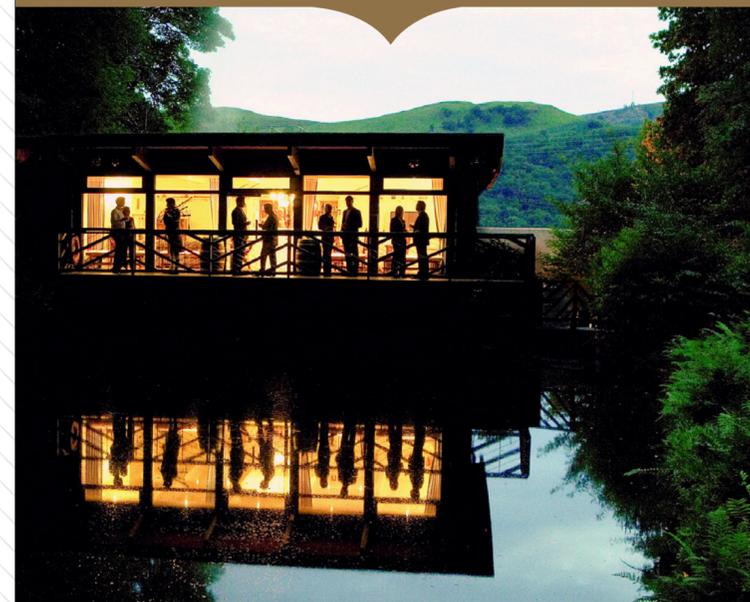
PROTECTING AND PRESERVING WATER



IMPROVING BIODIVERSITY

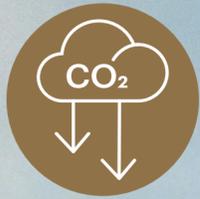


PROMOTING GREEN TOURISM



SUPPORTING OUR COMMUNITIES





REDUCING CARBON EMISSIONS

WE SOURCE **100%** OF OUR ELECTRICITY FROM TURBINES AND SOLAR PANELS



OUR SOLID WASTE HARVESTING PROVIDES ENOUGH ELECTRICITY TO POWER 354 HOMES EVERY YEAR

The solid waste from the production process does not go unused. A local anaerobic digester is used, which allows the two biproducts of mashing and distillation – draff and pot ale – to be converted into electricity for the local houses. The waste draff and pot ale from one mash creates 150 days of heat or 225 days of electricity for a house. In 2020, Glengoyne had 576 mashes, equating to 24/7 heat for 236 houses or electricity for 354 houses per year.



PROMOTING CIRCULAR ECONOMY

100% RECYCLABLE OR REUSABLE PACKAGING ACROSS THE FULL RANGE



WE USE LOCALLY SOURCED MATERIALS

Our recyclable packaging is majority-sourced from Scotland (only our corks and capsules come from Portugal) and is plastic, metal and magnet free for the core range.

WE ENCOURAGE SECONDARY USE

The wooden packaging of our prestige whiskies has been engineered to promote secondary use by allowing the removal of peelable labels and inner fittings.





PROTECTING AND PRESERVING WATER

OUR DISTILLERY WETLANDS HAVE HELPED REDUCE OUR LIQUID WASTE BY **25%**



WE USE NATURAL CLEANSING METHODS

Glengoyne was the first Scottish distillery to adopt a wetlands facility for liquid waste. After distillation, the 'spent lees' are treated in the distillery's on-site wetlands. Instead of sending spent lees to an industrial treatment plant, they are processed at the distillery, slowly and naturally in reed beds which filter and cleanse waste.

The wetlands have helped reduce waste by 25% and are home to 14,500 plants and abundant wildlife, fostering biodiversity and encouraging wildlife in the local area.



IMPROVING BIODIVERSITY

WE'VE INCREASED OUR INVESTMENT IN THE WWT, BECOMING THEIR OFFICIAL WHISKY PARTNER



WE GROW MEANINGFUL PARTNERSHIPS

As Glengoyne is Gaelic for 'Valley of the Wild Geese', protecting their habitat is a responsibility we take seriously. We're the Wildfowl and Wetlands Trust's official whisky partner, supporting many of its campaigns and projects over the last decade, including investment in their Wetlands Can! campaign, which aims to develop 100ha of wetlands across the UK.

Together, we are helping to promote how wetlands can be at the centre of environmental policy – they cover less than 5% of the world's surface, but lock away around a third of its terrestrial carbon.

WE NURTURE OUR LOCAL ENVIRONMENT

We are thrilled to work with Plan Bee, a micro company that aims to help the honey bee population recover from their recent rapid decline. We installed two hives in 2014 which sit at the bottom of the wetlands, next to a fresh water pond which fills with rainwater that runs off the warehouse roof. The colony contributes to healthier more varied plant and animal life, and produces quality Scottish honey which we sell in our shop seasonally.





PROMOTING GREEN TOURISM



95%
**OF THE MERCHANDISE
SOLD IN OUR SHOP IS
SOURCED FROM THE UK**



WE ARE REDUCING OUR ENVIRONMENTAL IMPACT

We are reducing the environmental impact of our distillery experiences – aiming for 100% recyclable materials and local sourcing for all our shop merchandise.

We are working with Green Tourism to become a more inclusive and sustainable business and promote the seasonal spread of visitors all year round.



SUPPORTING OUR COMMUNITIES



WE FUND LOCAL PROJECTS

We have been working with the Strathblane Wildlife Sanctuary to help them create a wildlife refuge, just a few miles from the distillery. With Glengoyne's support they have been able to secure funding for this long-term project which includes tree and hedge planting, the creation of a wildflower meadow, disability access paths and a permanent wetland habitat.

As well as financial support, we are also providing volunteering opportunities for the Glengoyne team to get involved.